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FIG. 1

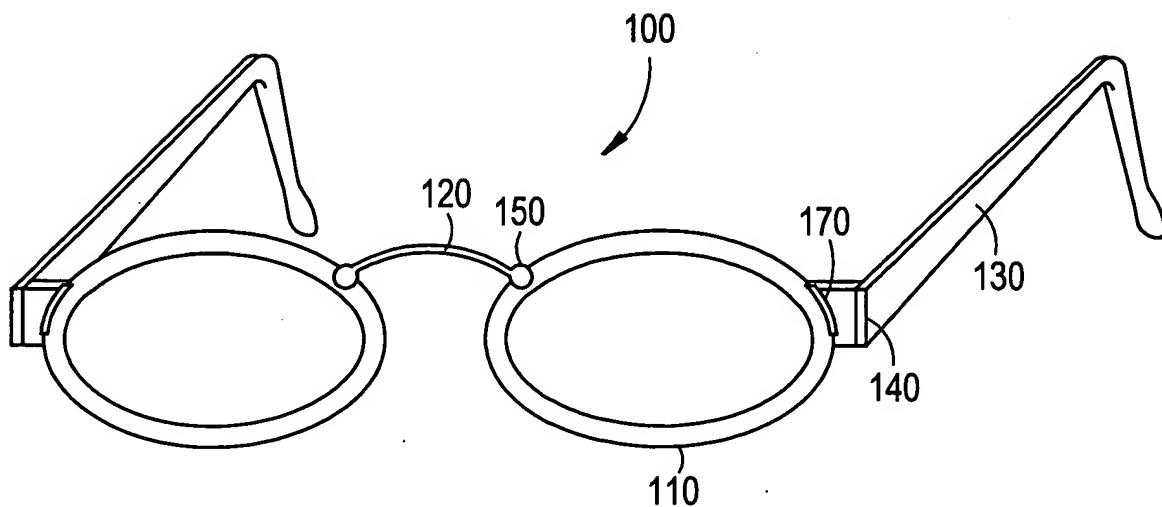
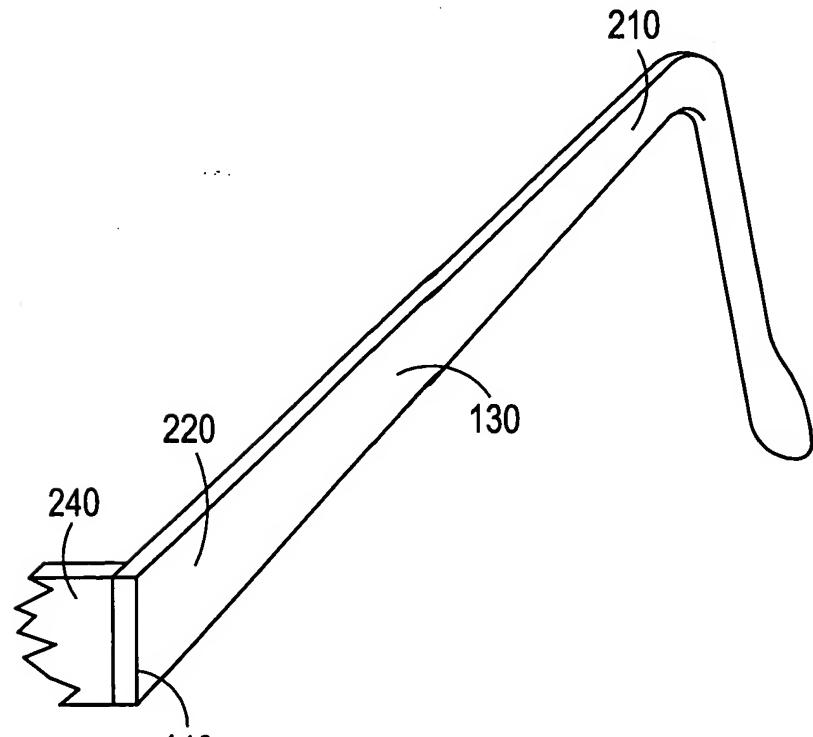


FIG. 2





METHOD FOR MANUFACTURING SUPERELASTIC β TITANIUM ARTICLES AND THE ARTICLES DERIVED THEREFROM
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Cantor Colburn LLP, 55 Griffin Road South, Bloomfield, CT 06002

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FIG. 3A

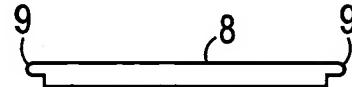


FIG. 3B

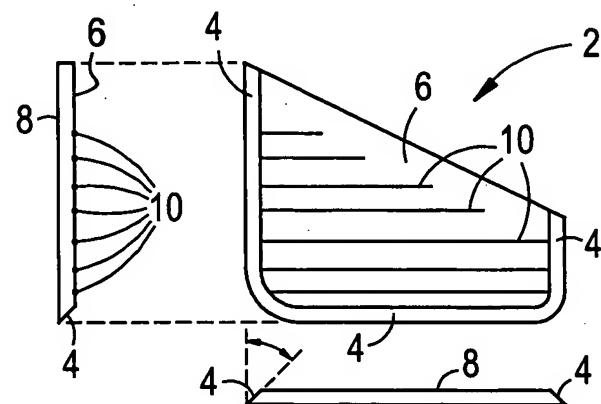


FIG. 4A

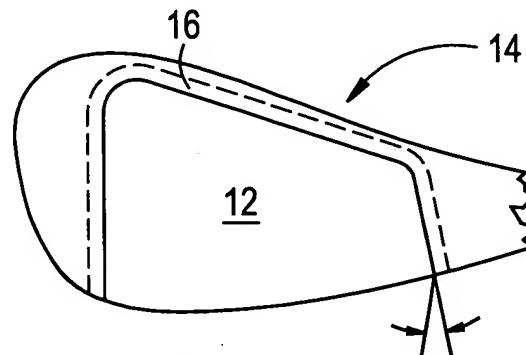


FIG. 4B

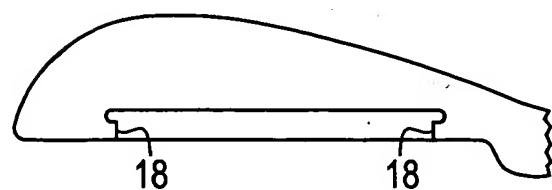
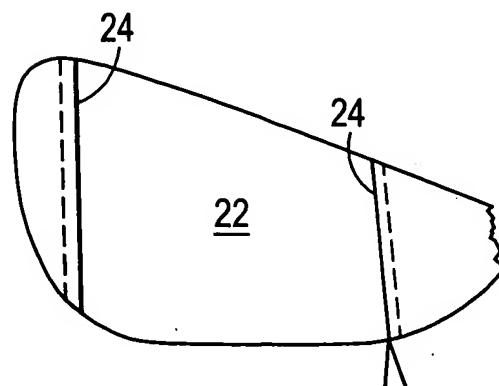


FIG. 5





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FIG. 6A

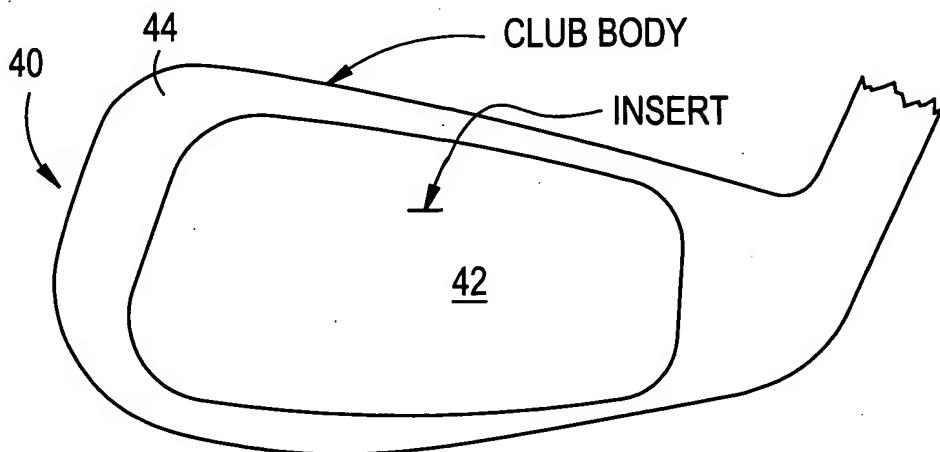
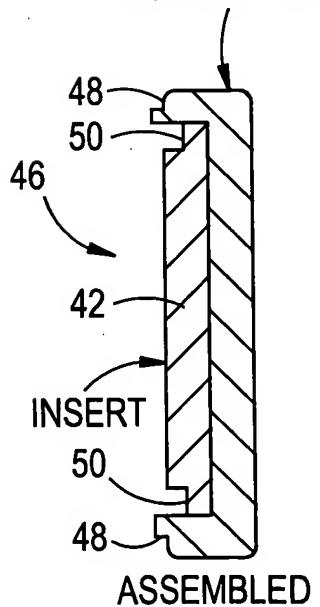


FIG. 6B

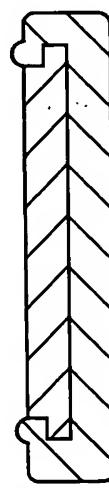
FIG. 6C

FIG. 6D

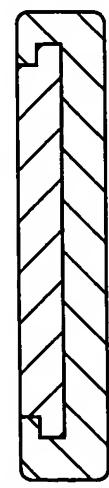
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SWAGED



FINISHED



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FIG. 7

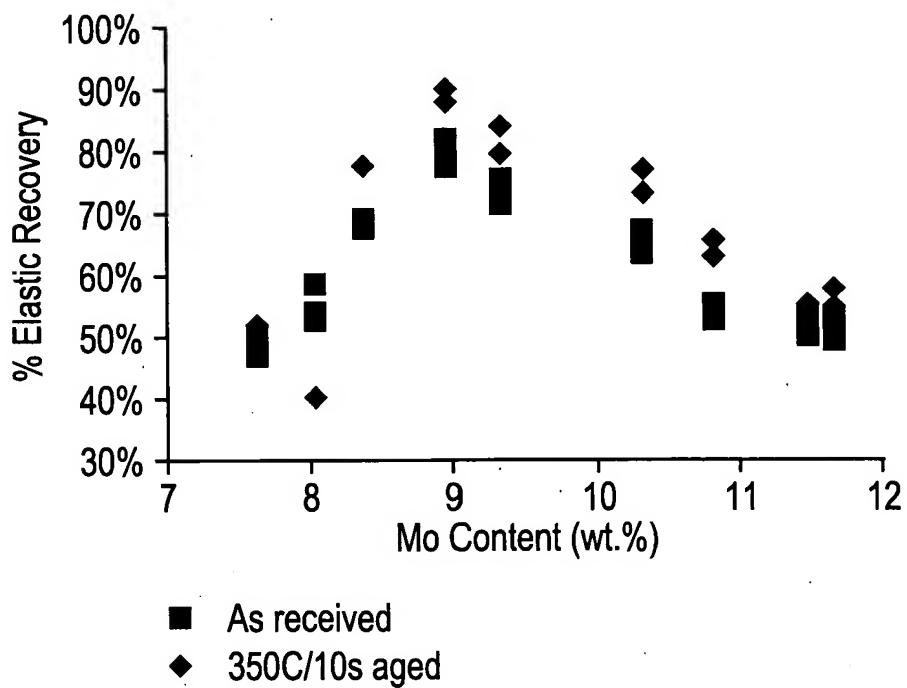
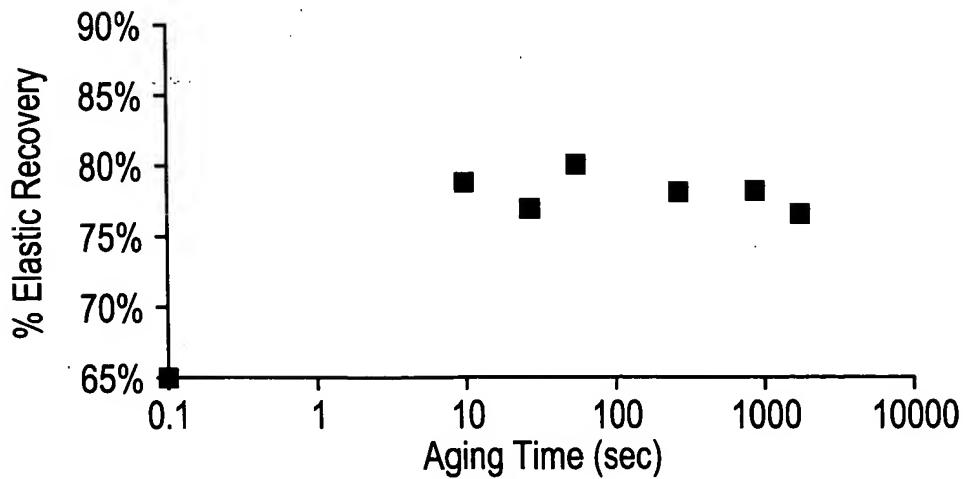


FIG. 8





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FIG. 9

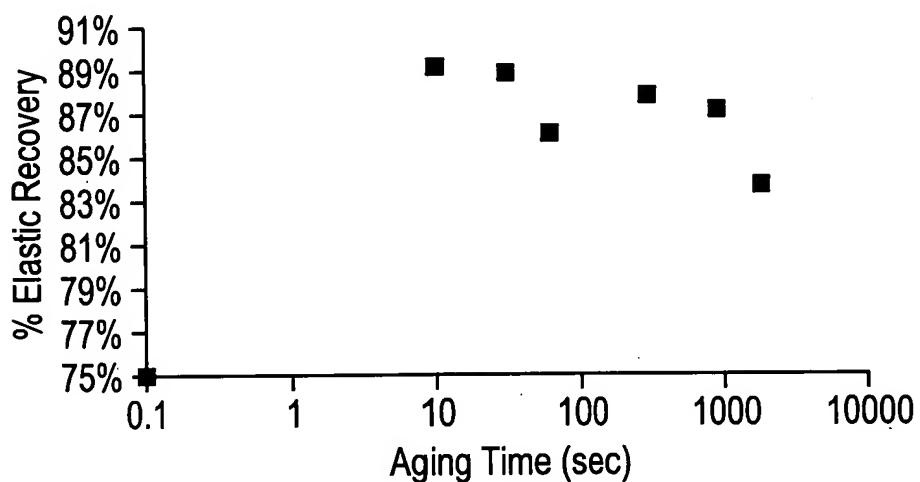
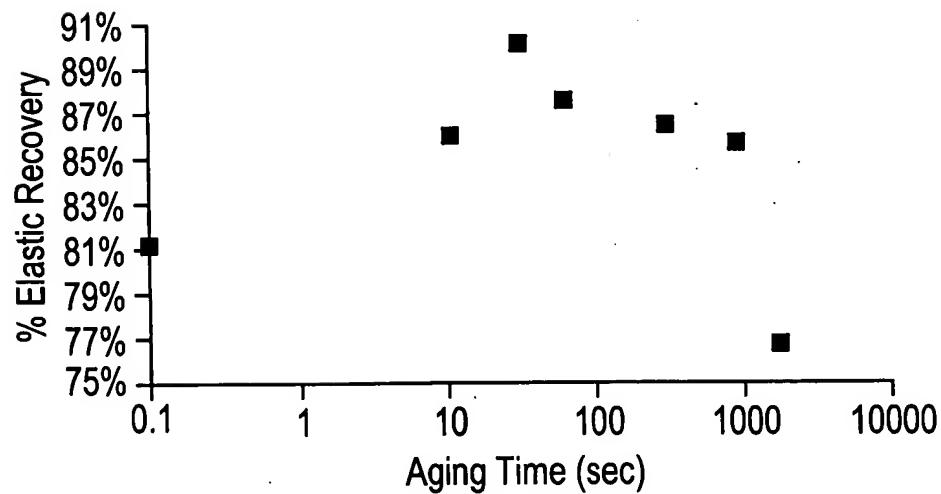


FIG. 10





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FIG. 11

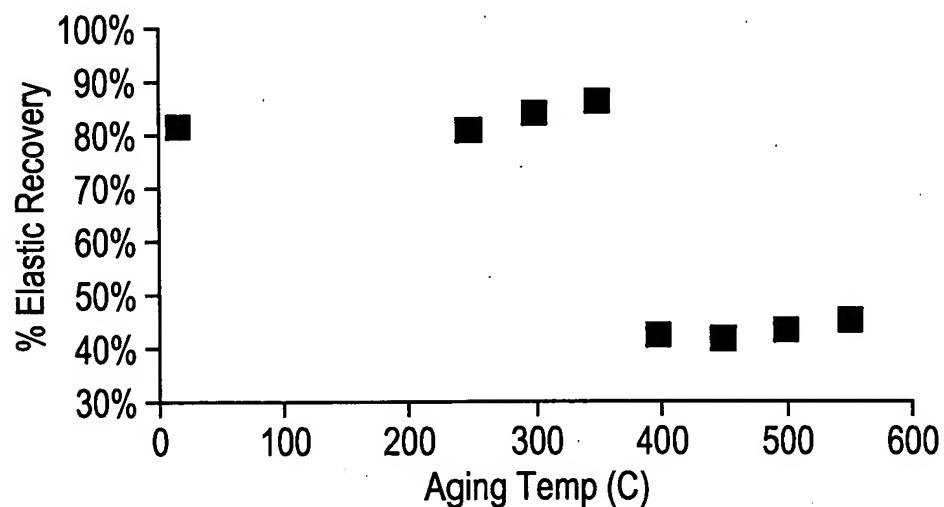
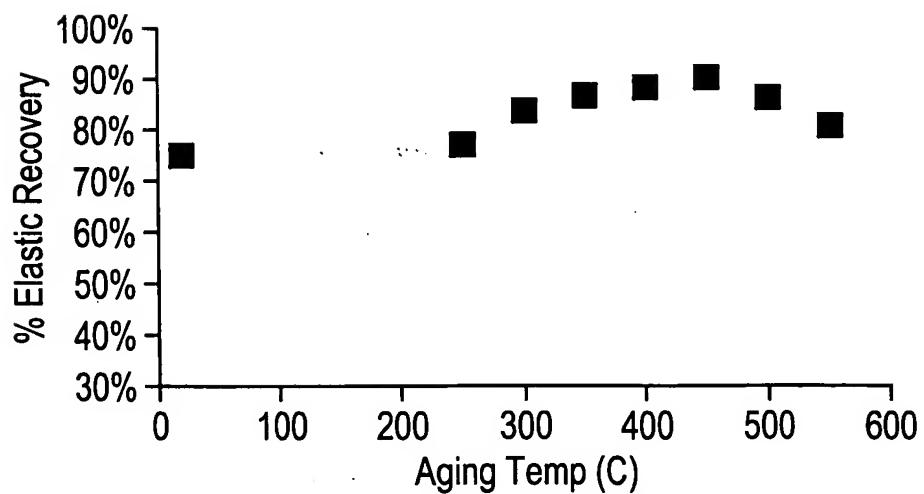


FIG. 12





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FIG. 13

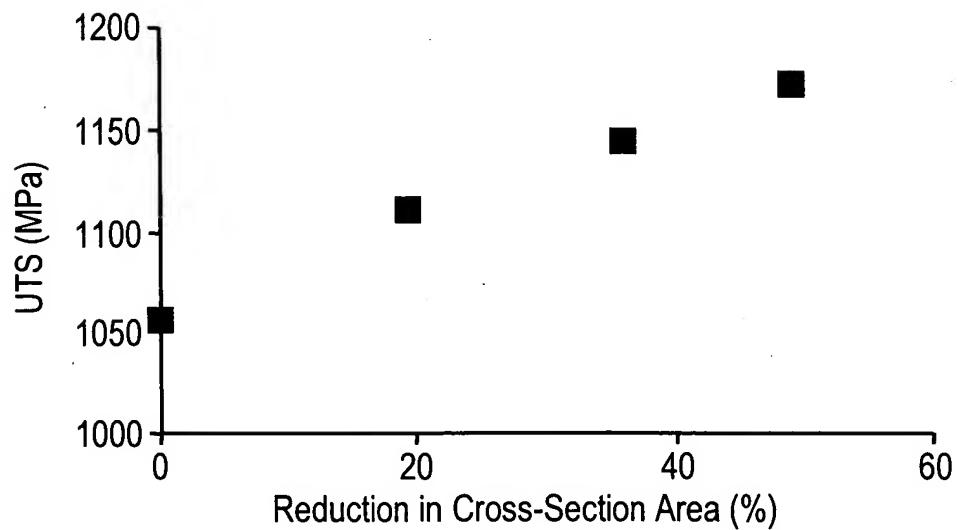
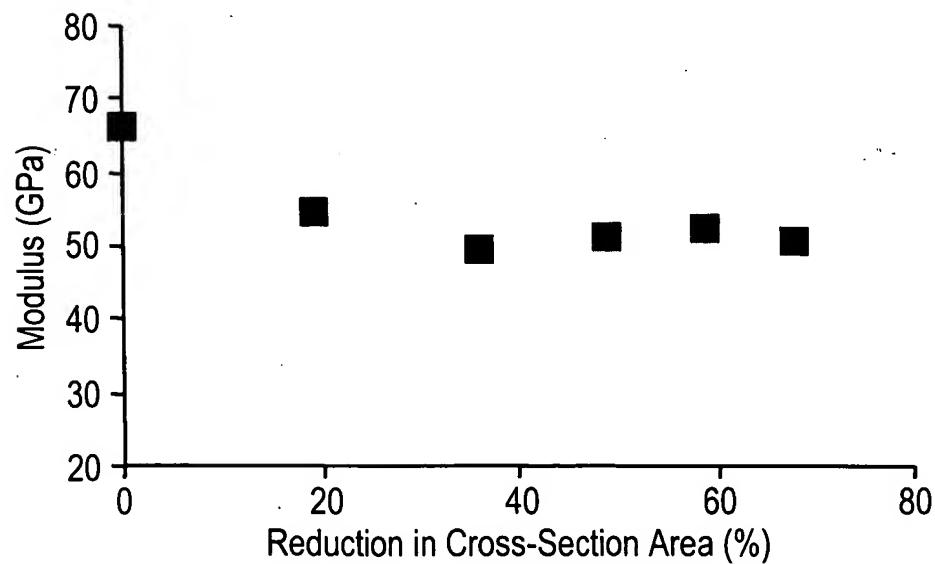


FIG. 14





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FIG. 15

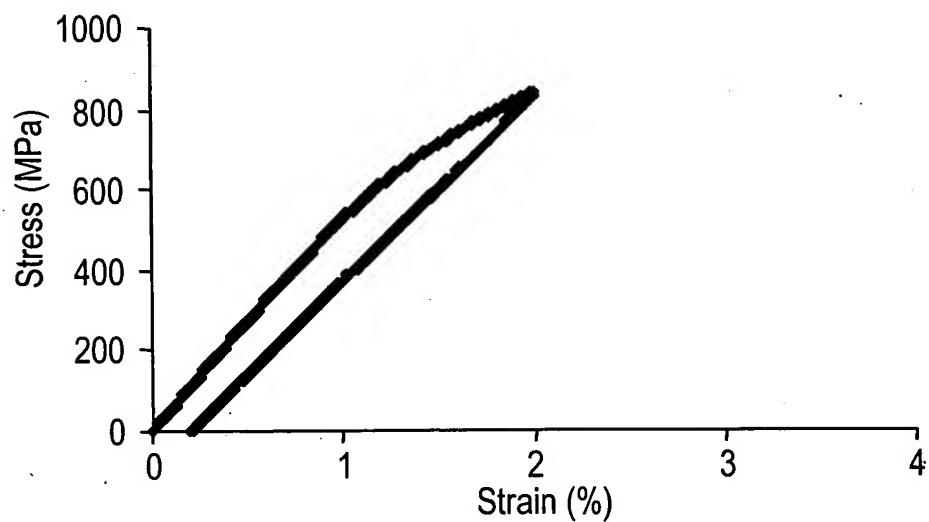
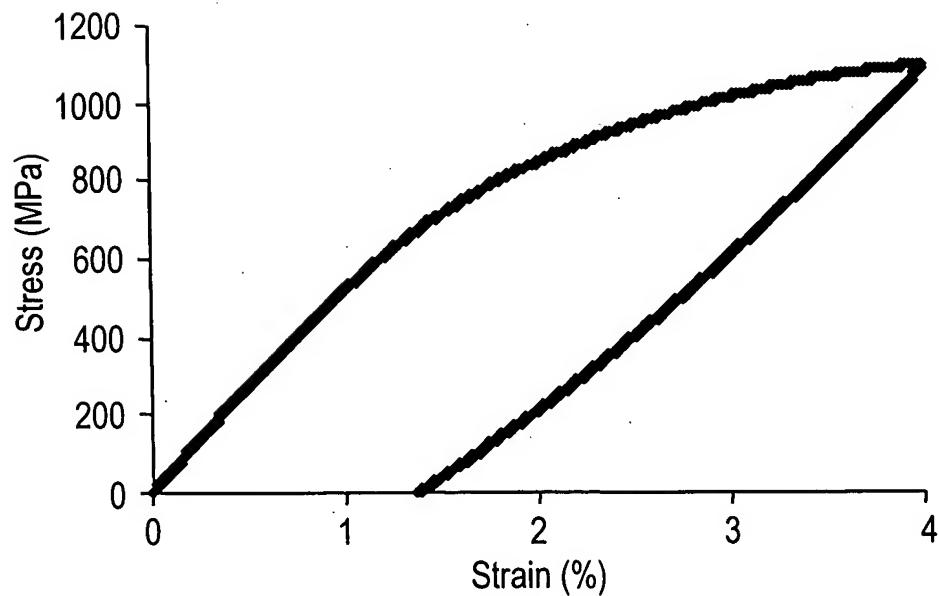


FIG. 16



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FIG. 17

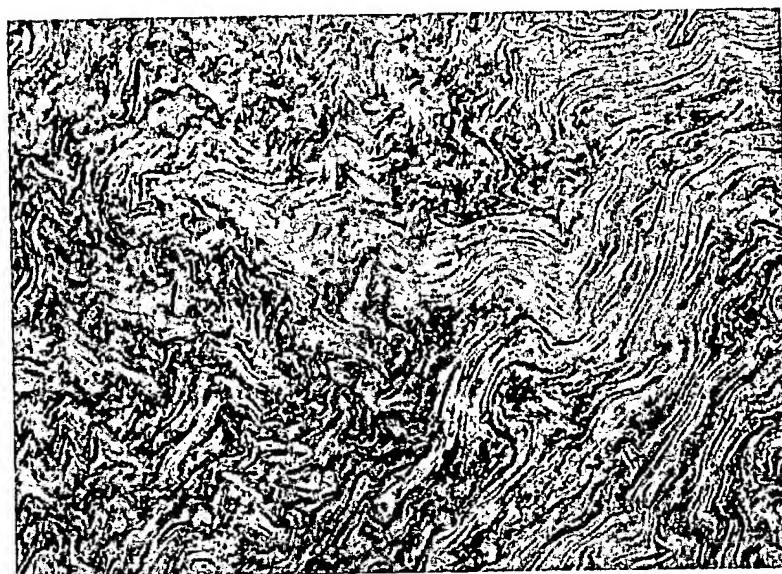


FIG. 18



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FIG. 19

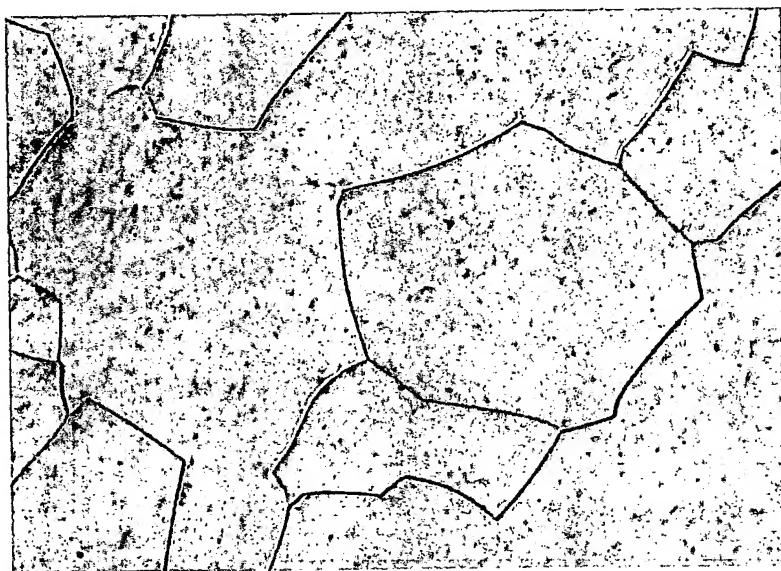
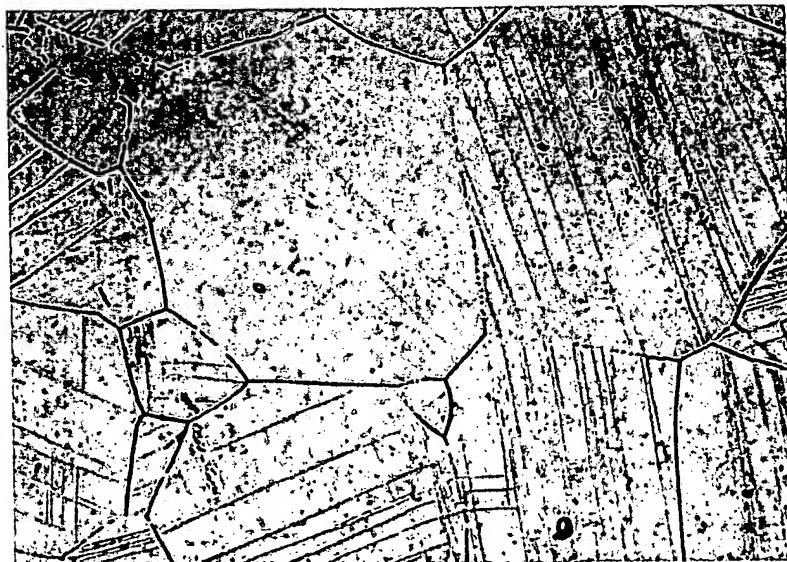


FIG. 20



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FIG. 22

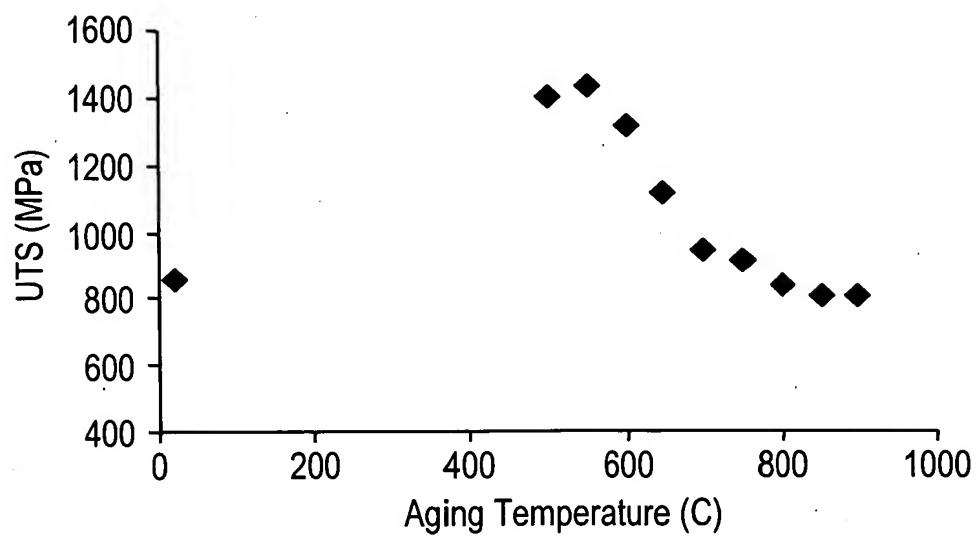
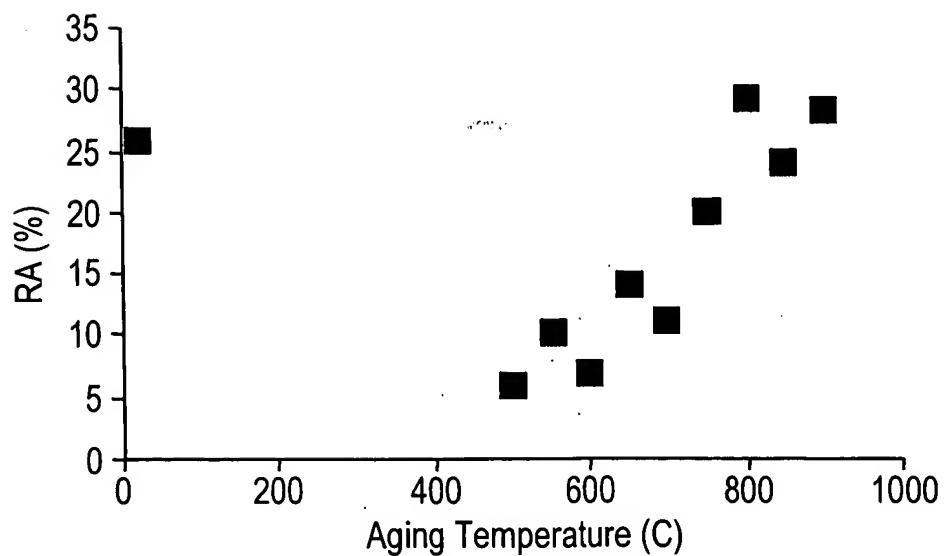


FIG. 23



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FIG. 24

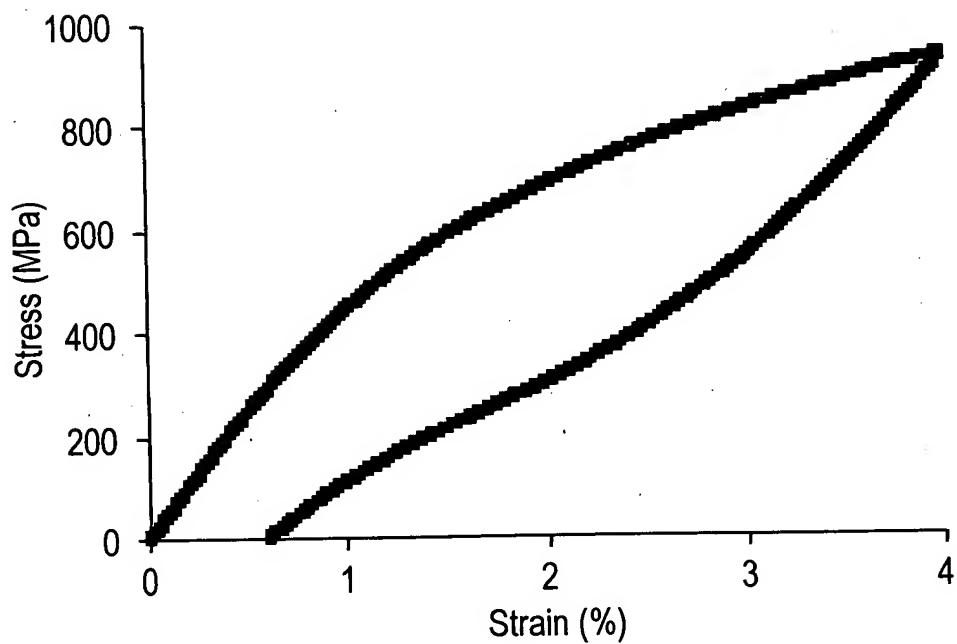
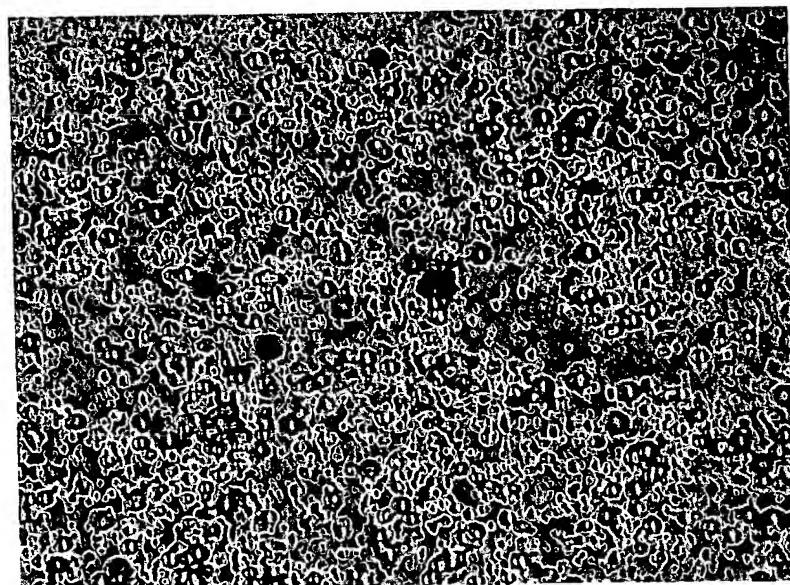


FIG. 25



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FIG. 26

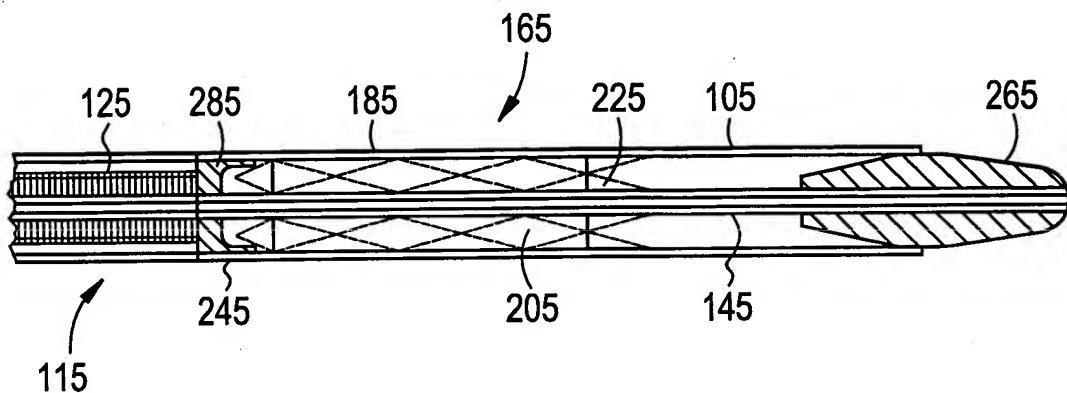
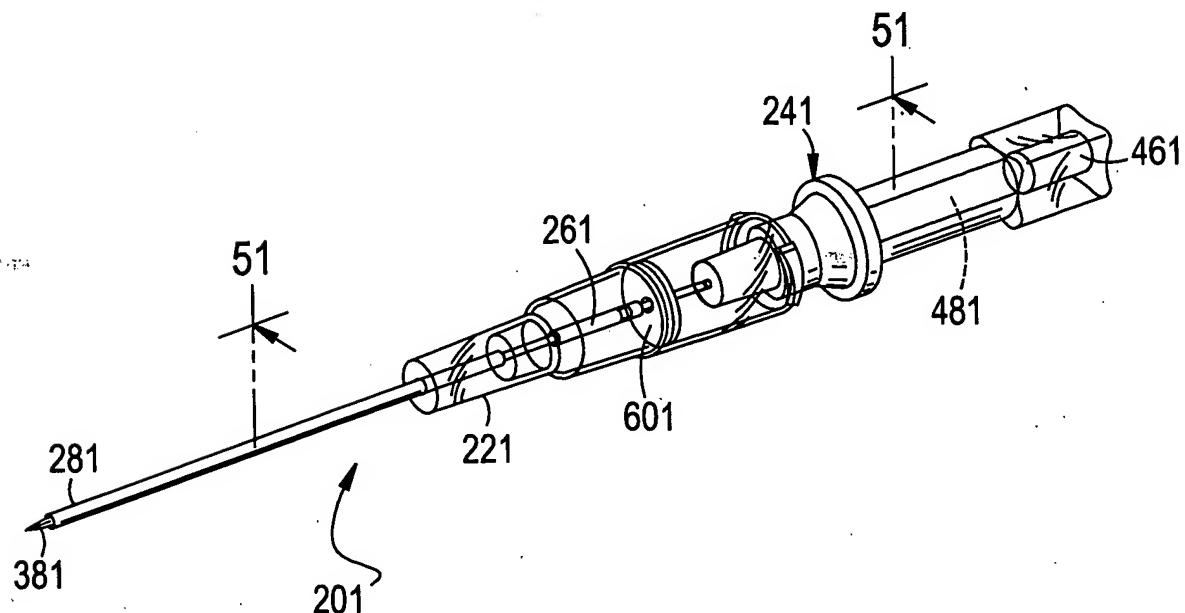


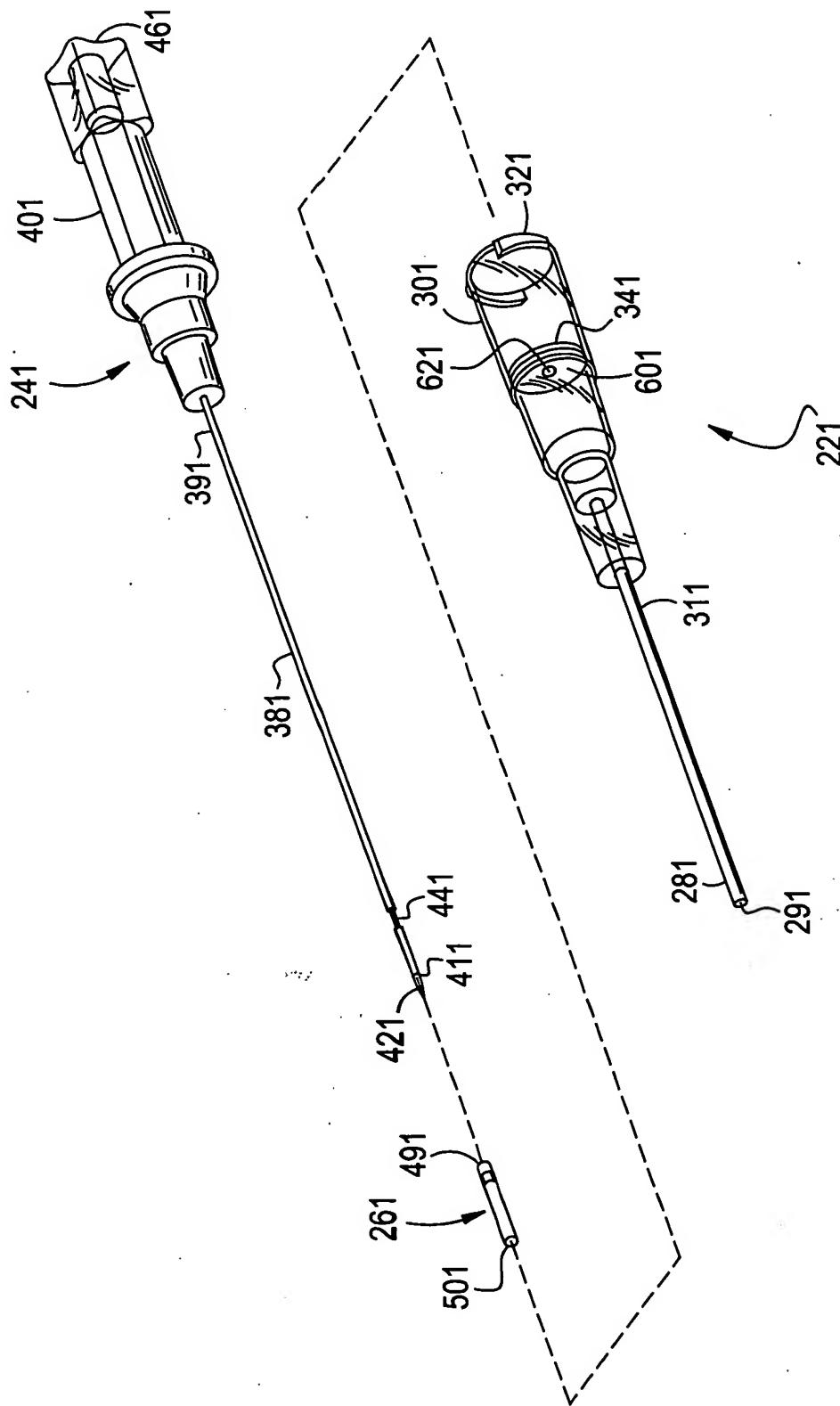
FIG. 27





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FIG. 28



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FIG. 29

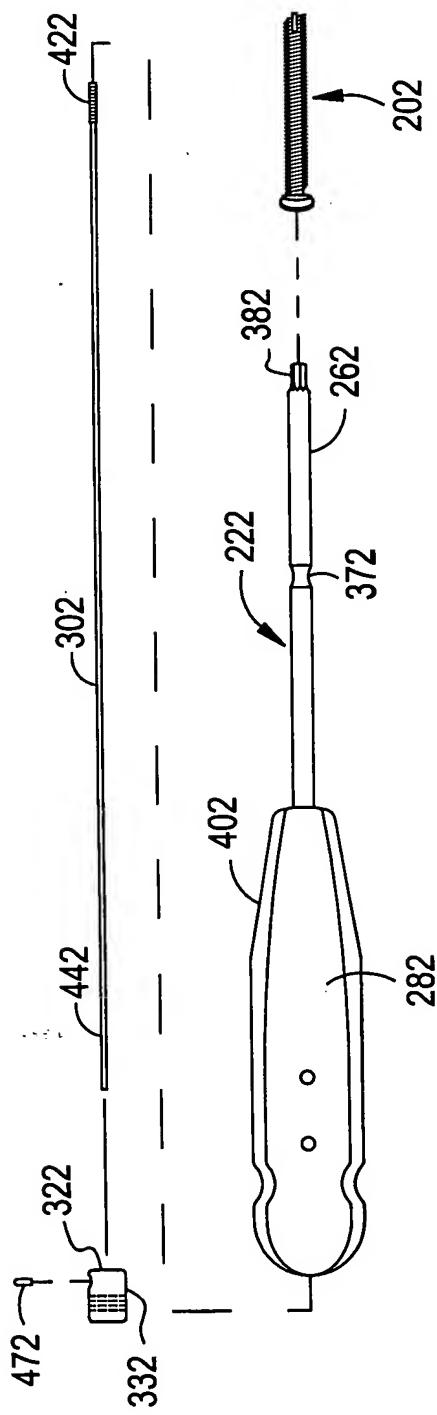
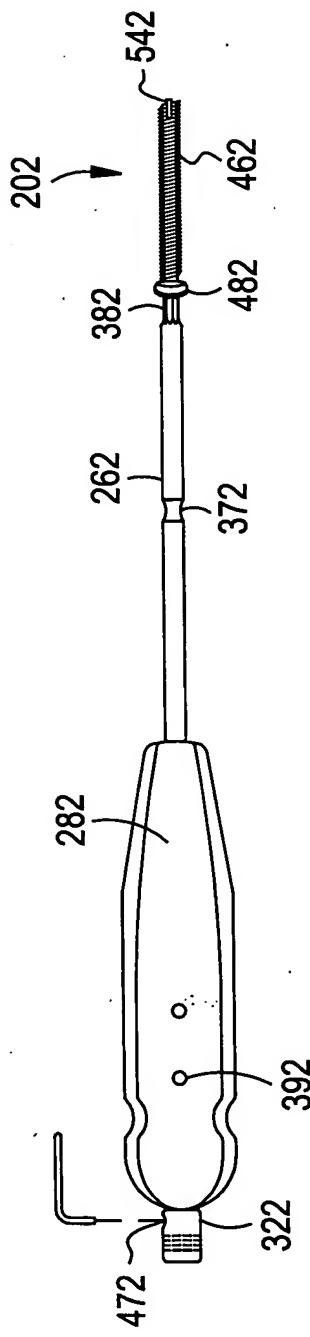


FIG. 30



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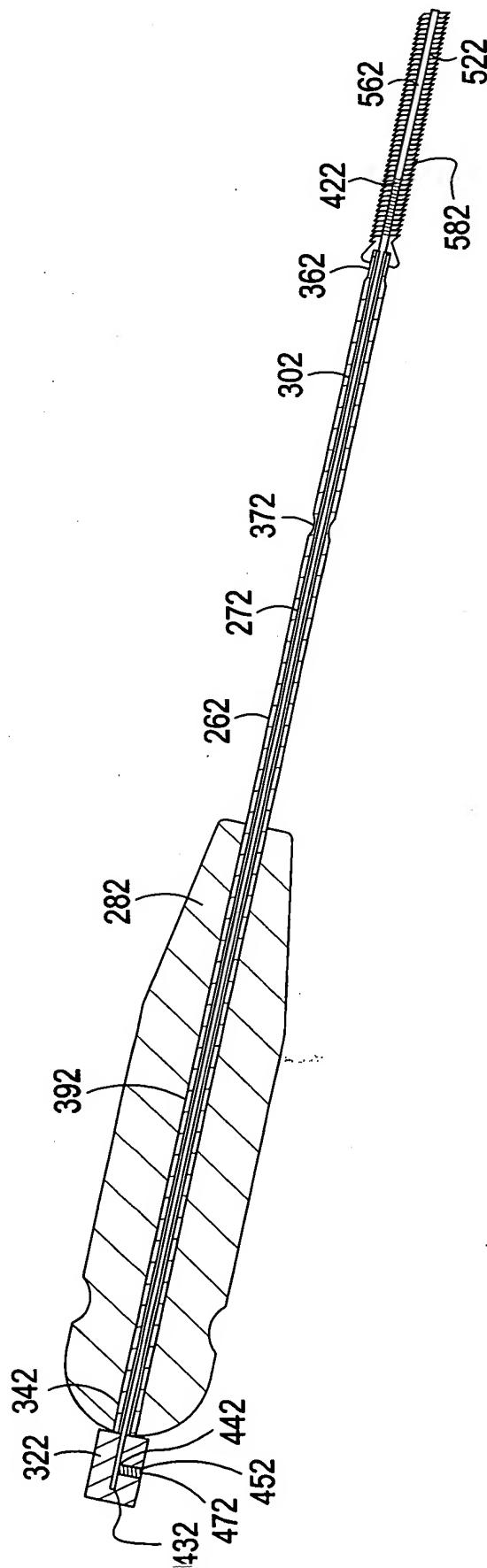
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FIG. 31



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FIG. 32

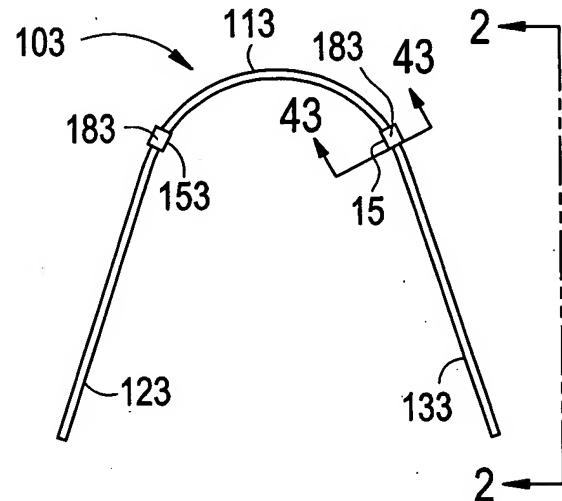


FIG. 33

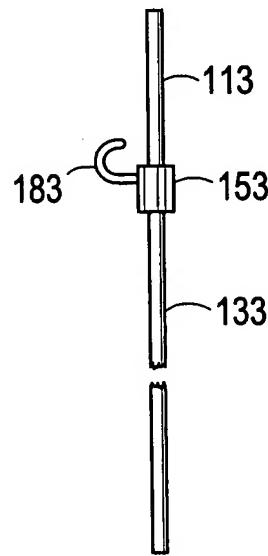
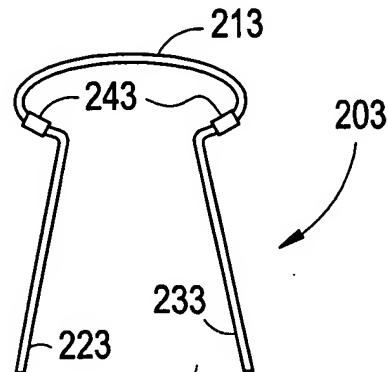


FIG. 34



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FIG. 21

